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MAINTENANCE Battery Charging The following battery charging instructions apply only to the installation of a sealed battery. Read all instructions before proceeding with the installation of the battery. The sealed battery is already filled with electrolyte and was sealed at the factory. Page 119

Battery Charging Always verify battery condition before and 1-2 hours after the end of charging. Charge Time State of Voltage Action (Using constant current Charge charger @ standard amps specified on top of battery) 100% 12.8-13.0 volts None, check at 3 None required mos. Do not allow these types of products to contact the vehicle. The best and safest way to clean your POLARIS vehicle is with a gar-don hose and a pail of mild soap and water. 1. Use a professional-type washing cloth, cleaning the upper body first and the lower parts last. Polishing the Vehicle POLARIS recommends the use of common household aerosol furniture polish for polishing the finish on your POLARIS vehicle. Follow the instructions on the container. Polishing Tips • Avoid the use of automotive products, some of which can scratch the finish of your vehicle. • Coolant (test strength) Stabilize the Fuel 1. Fill the fuel tank. 2. Add POLARIS Carbon Clean Fuel Treatment or POLARIS Fuel Stabilizer. Follow the instructions on the container for the recom- mended amount. Carbon Clean removes water from fuel systems, stabilizes fuel and removes carbon deposits from pistons, rings, valves and exhaust systems. Page 123 5. If POLARIS fuel system additive is not used, the fuel tank, fuel lines, and injectors should be completely drained of gasoline. Accessories Auxiliary power outlets provide 12-volt power for operating accesso- ries. Accessory outlets are available for all models. POLARIS also has a wide range of additional accessories available for your ATV. Always install accessories that are approved for ATV use. Please see your... PVT system Clutch malfunction See your POLARIS dealer. Poor engine performance Check for fouled plugs or foreign material in gas tank or fuel lines. See your dealer. Slippage from failure too... Page 126 Inspect plugs and replace if necessary No spark to spark plug Inspect plugs, verify stop switch is on Water or fuel in crankcase Immediately see your POLARIS dealer Low battery voltage Recharge the battery to 12.8 VDC Mechanical failure See your dealer... Page 127

TROUBLESHOOTING Engine Pings or Knocks Possible Cause Solution Poor quality or low octane fuel Replace with recommended fuel Incorrect ignition timing See your dealer Incorrect spark plug gap or heat range Set gap to specs or replace plugs Engine Runs Irregularly, Stalls or Misfires Possible Cause Solution Fouled or defective spark plugs... TROUBLESHOOTING Engine Stops or Loses Power Possible Cause Solution Out of fuel Refuel, cycle key to ON position three times for 5 seconds each. This will provide you and future owners with an accurate log of maintenance and ser- vices performed. DATE MILES (KM) TECHNICIAN SERVICE PERFORMED / COMMENTS OR HOURS... Premium U-Joint Lube (3 oz./89 ml cartridge) 2871551 Premium U-Joint Lube (14 oz./414 ml cartridge) 2871329 Dielectric Grease (Nyogel Additives / Miscellaneous) 2871326 Carbon Clean Plus 2870652 Fuel Stabilizer 2872189 DOT 4 Brake Fluid 2871956 Loctite 565 Thread Sealant 2859044 POLARIS Battery Tender Charger... SPECIFICATIONS SPORTSMAN 550 / 550 EPS Maximum Weight Capacity 575 lbs. (261 kg) Dry Weight 718 lbs. (325.7 kg) 724 lbs. (328.4 kg) (EPS) Fuel Capacity 5.25 gal. (20 l) Engine Oil Capacity 2 qts. (1.9 l) Coolant Capacity 2 qts. (1.9 l) Rear Gearcase Oil Capacity 7.1 oz. Page 131 SPECIFICATIONS SPORTSMAN 550 / 550 EPS Transmission H/L/N/R/P Gear Reduction, Low 5.034:1 Gear Reduction, Reverse 4.508:1 Gear Reduction, High 2.693:1 Drive Ratio, Front 3.818:1 Drive Ratio, Rear 3.7:1 Tires/Pressure, Front MAXXIS AT 26x8-14 / 7 psi (48.3 kPa) Tires/Pressure, Rear MAXXIS AT 26x10-14 AT / 7 psi (34.5 kPa) Page 132 Spark Plug Type / Gap Champion REABMCMX / .035 in. (.09 mm) Lubrication System Wet Sump Driving System Type Automatic PVT (POLARIS Variable Transmis- sion) Front Suspension Dual a-arm with 9.2" (23 cm) travel Rear Suspension Progressive rate with 10.2" (26 cm) travel... Page 133 SPECIFICATIONS SPORTSMAN 850 XP / 850 XP EPS Transmission H/L/N/R/P Gear Reduction, Low 5.034:1 Gear Reduction, Reverse 4.508:1 Gear Reduction, High 2.367:1 Drive Ratio, Front 3.818:1 Drive Ratio, Rear 3.7:1 Tires/Pressure, Front MAXXIS AT 26x8-14 / 7 psi (48.3 kPa) Tires/Pressure, Rear MAXXIS AT 26x10-14 / 5 psi (34.5 kPa) Brakes, Front/Rear... 2100 Hwy 55, Medina, MN 55340 U.S.A. Telephone 763-542-0500 April 22, 2010 We, Polaris Industries Inc., declare that the vehicles listed below conform to the essential health and safety requirements applicable to off-road all-terrain vehicles. APPLICABLE EUROPEAN DIRECTIVES TEST / EVALUATION METHODS... WARRANTY LIMITED WARRANTY POLARIS Sales Inc., 2100 Highway 55, Medina, MN 55340, gives a SIX MONTH LIMITED WARRANTY on all components of the POLARIS All Terrain Vehicle (ATV) against defects in material or workmanship. POLARIS also gives a one year limited warranty on the final drive chain (if equipped) for failure due to defects. Page 136 WARRANTY COVERAGE AND EXCLUSIONS: LIMITATIONS OF WARRANTIES AND REMEDIES The POLARIS limited warranty excludes any failures that are not caused by a defect in material or workmanship. This warranty does not cover accidental damage, normal wear and tear, abuse or improper handling. This warranty also does not cover any ATV that... Page 137 This warranty does not cover the use of unauthorized lubricants, chemicals, or fuels that are not compatible with the ATV. The exclusive remedy for breach of this warranty shall be, at POLARIS' exclusive option, repair or replacement of any defective materials, or components or products. THE REMEDIES SET FORTH IN THIS WARRANTY ARE THE ONLY REMEDIES AVAILABLE TO ANY PERSON FOR BREACH OF THIS WARRANTY. Page 138 WARRANTY HOW TO OBTAIN WARRANTY SERVICE If your ATV requires warranty service, you must take it to a POLARIS dealer authorized to repair POLARIS ATVs. When requesting warranty service you must present your copy of the Warranty Registration form to the dealer. (THE COST OF TRANSPORTA- TION TO AND FROM THE DEALER IS YOUR RESPONSIBILITY). Page 139 You should warranty register your vehicle at a local POLARIS dealer in your new country immediately after you move to continue your warranty coverage and to ensure that you receive safety information and... Page 140 How to Get Service If Purchased From A Private Party: If you purchase a POLARIS product from a private citizen, to be kept and used outside of the country in which the vehicle was originally purchased, all warranty coverage will be denied. Page 141 This emissions limited warranty is in addition to the POLARIS standard limited war- rants for your vehicle. POLARIS Industries Inc. warrants that at the time it is first pur- chased, this emissions-certified vehicle is designed, built and equipped so it conforms with applicable U.S. Page 142 POLARIS dealer to perform any service that may be necessary for your vehi- cle. POLARIS also recommends that you use only Pure POLARIS parts. It is a potential violation of the Clean Air Act if a part supplied by an aftermarket parts manufacturer reduces the effectiveness of the vehicle's emission controls; MAINTENANCE LOG Present this section of your manual to your dealer each time your vehicle is serviced. This will provide you and future owners with an accurate log of maintenance and ser- vices performed. DATE MILES (KM) TECHNICIAN SERVICE PERFORMED / COMMENTS OR HOURS... Page 144 MAINTENANCE LOG DATE MILES (KM) TECHNICIAN SERVICE PERFORMED / COMMENTS OR HOURS... Demand Drive... ..81 Clutching, 550 127 Engine Oil... ..77-79 Clutching, 850 XP. INDEX Fluid Change Key Switch25 ADC 83 K-Turn... Page 148 Periodic Maintenance Chart118-119 Polaris Product List 125 Switches Polishing the Vehicle. Throttle Position Sensor 1 Voltage High 51 3 P0123 This Trouble Code sets if the Throttle Position Sensor Signal is above 4.61 Volts. Can be caused by Damaged Wiring, a faulty Throttle Position Sensor or ECU / Connections. TPS Unrealistic Transition 51 10 P0120 This Trouble Code sets when the Throttle Position Sensor Signal changes too rapidly to be correct. The condition can be caused by intermittent connections causing the TPS voltage to jump around between readings. Check for damaged connectors or wiring. Vehicle Speed Sensor Signal Fault 84 2 P0503 This Trouble Code Sets if the Vehicle Speed Signal is intermittent or missing. Can be caused by Damaged Wiring/Connections or a Faulty/Loose Vehicle Speed Sensor. Intake Air Temp Sensor Circuit Voltage High 105 3 P0113 This Trouble Code sets if the Intake Air Temperature Sensor Signal is above 4.9 Volts. Can be caused by Damaged Wiring, a faulty Intake Air Temperature Sensor or ECU / Connections. Intake Air Temp Sensor Circuit Voltage Low 105 4 P0112 This Trouble Code sets if the Intake Air Temperature Sensor Signal is below 0.19 Volts. Can be caused by Damaged Wiring, a faulty Intake Air Temperature Sensor or ECU / Connections. IAT Sensor Abnormal Rate of Change 105 10 P0114 This Trouble Code sets if the Intake Air Temperature Sensor Signal indicates an Unrealistic Rate of Change. Can be caused by Damaged Wiring, a faulty Intake Air Temperature Sensor or ECU / Connections. Barometric Sensor Circuit Voltage High 108 3 P0229 This Trouble Code Sets if the Barometric Pressure Sensor Signal Circuit is Open or Shorted to Battery Voltage. Can be caused by Damaged Wiring/Connections, a Faulty Ambient Pressure Sensor or ECU. Barometric Sensor Circuit Voltage Low 108 4 P2228 This Trouble Code Sets if the Barometric Pressure Sensor Signal Circuit is Shorted to Ground. Can be caused by Damaged Wiring/Connections, a Faulty Ambient Pressure Sensor or ECU. Engine Temperature Over-Temp Shutdown 110 0 P1217 This Trouble Code sets if the Engine Temperature indicates a Critical Over Temperature Condition and the engine is running in a limp-home mode to prevent damage. Can be caused by any failure that would cause the engine to overheat. Engine Temperature Sensor Circuit Voltage High 110 3 P0118 This Trouble Code sets if the Engine Coolant Temperature Sensor Signal is above 4.8 Volts. Can be caused by Damaged Wiring, a faulty Coolant Temperature Sensor or ECU / Connections. Engine Temperature Sensor Signal is below 0.1 Volts. Can be caused by Damaged Wiring, a faulty Coolant Temperature Sensor or ECU / Connections. Engine Temperature Abnormal Rate of Change 110 10 P0119 This Trouble Code sets if the Engine Coolant Temperature Sensor Signal is erratic. Can be caused by Damaged Wiring, a faulty Coolant Temperature Sensor or ECU / Connections. Engine over-temperature Fault 110 16 P0217 This Trouble Code sets if the Engine Temperature indicates a Severe Over Temperature Condition. Can be caused by any failure that would cause the engine to overheat. This Trouble Code Does Not indicate a problem with the Engine Temperature Sensor. Fuel Rail Pressure Sensor Voltage High 157 3 P0193 This trouble code sets if the Fuel Pressure Sensor Voltage is above 4.85V. Can be caused by Damaged Wiring, a faulty Fuel Pressure Sensor or ECU / Connections. Fuel Rail Pressure Sensor Voltage Low 157 4 P0192 This Trouble Code Sets if the Fuel Pressure Sensor Circuit is below 0.1V. Can be caused by Damaged Wiring, a faulty Fuel Pressure Sensor or ECU / Connections. Fuel Rail Pressure Below Power Limit 157 18 P0196 This Trouble Code Sets if the Fuel Pressure drops below 3bar (43.3PSI) for 10 seconds. Can be caused by a faulty Pump Flange Assembly (PFA). Battery Voltage High 159 3 P1677 This Trouble Code Sets if the Battery Voltage is above 15.0V. Can be caused by Damaged Wiring, a faulty Battery or ECU / Connections. Battery Connections, MAG Cylinder Port Injector Short to B+ 651 3 P0262 This Trouble Code sets if a Short to Voltage is detected in the MAG Cylinder Port Injector Control Circuit. Can be caused by Damaged Wiring, a faulty Fuel Injector or ECU / Connections. MAG Cylinder Port Injector Open Circuit 651 5 P0261 This Trouble Code sets if an Open Circuit Condition is detected in the MAG Cylinder Port Injector Control Circuit. Can be caused by Damaged Wiring, a faulty Fuel Injector or ECU / Connections. PTO Cylinder Port Injector Open Circuit 652 5 P0264 This Trouble Code sets if an Open Circuit Condition is detected in the PTO Cylinder Port Injector Control Circuit. Can be caused by Damaged Wiring, a faulty Fuel Injector or ECU / Connections. Ignition Coil 1 (MAG) Driver Circuit Open 1268 5 P1351 This Trouble Code Sets if Ignition Coil 1 (MAG) Driver Circuit is Open. Can be caused by Damaged Wiring/Connections, a Faulty MAG Ignition Coil or ECU. Ignition Coil 2 (PTO) Driver Circuit Open 1269 5 P1352 This Trouble Code Sets if Ignition Coil 2 (PTO) Driver Circuit is Open. Can be caused by Damaged Wiring/Connections, a Faulty PTO Ignition Coil or ECU. Max. Detonation Correction Limit Reached, MAG Cylinder 1352 0 P1336 This Trouble Code Sets if the Engine Controller Reaches the Maximum Detonation Control Limit by Fuel Correction on the Mag Cylinder Can be caused by Incorrect Fuel (low octane or Ethanol content) or Low Fuel Pressure. Cylinder 1 (MAG) Knock Level Critical 1353 0 P1337 This Trouble Code Sets if the Engine Controller Reaches the Maximum Detonation Control Limit by Fuel Correction on the PTO Cylinder. Can be caused by Incorrect Fuel (low octane or Ethanol content) or Low Fuel Pressure. Cylinder 2 (PTO) Knock Level Critical 1353 16 P2337 This Trouble Code Sets if Cylinder 2 (PTO) Knock Sensor reaches a Critical Level. Can be caused by Excessive Knock (Fuel Problems), a Lean Running Condition or Engine Mechanical Problems. Sensor Supply Voltage 1 Low 3509 4 P06B1 This Trouble Code sets if the Sensor Supply 1 Voltage is below an acceptable limit (approx. 4.50 Volts). Can be caused by Damaged Wiring or Faulty/Shorted Sensors. Sensor Supply Voltage 2 Low 3510 4 P06B4 This Trouble Code sets if the Sensor Supply 2 Voltage is below an acceptable limit (approx. 4.50 Volts). Can be caused by Damaged Wiring or Faulty/Shorted Sensors. Vehicle Speed Sensor Supply Voltage Low 3511 4 P16B6 This Trouble Code sets if the Sensor Supply 3 Voltage is below an acceptable limit (approx. 4.5 Volts). Can be caused by Damaged Wiring or Faulty Sensor/shorted to ground. Oil Pump Driver Circuit Open 3589 5 P16BA This Trouble Code Sets if the Oil Pump Driver Circuit is Open. Can be caused by Damaged Wiring/Connections, a Faulty Oil Pump/Connections or Faulty ECU/Connections. Injector Output Supply 2 Voltage High 3598 3 P16A9 This Trouble Code sets if the Injector Output Supply 2 Voltage is above an acceptable limit. Can be caused by Damaged Wiring or Faulty/Shorted Connectors. Injector Output Supply 2 Voltage Low 3598 4 P16A8 This Trouble Code sets if the Injector Output Supply 2 Voltage is below an acceptable limit. Can be caused by Damaged Wiring or Faulty/Shorted Connectors. Regulator: Critical Voltage Too Low 32523 4 P1609 This Trouble Code Sets if the Regulator has detected Low Voltage in the Critical Circuit. Can be caused by damaged Regulator wiring or connections, electrical modifications or faulty Regulator. Regulator: Critical Open Circuit 32523 5 P160B This Trouble Code Sets if the Regulator has detected an Open Circuit in the Critical Circuit. Can be caused by damaged wiring, faulty headlight, Fuel Pump or Regulator connections. Regulator: Critical Short Circuit 32523 6 P160C This Trouble Code Sets if the Regulator has detected Excessive Current in the Critical Circuit. Can be caused by damaged wiring, faulty headlight, Fuel Pump or Regulator connections. Regulator: Critical Voltage Too High 32523 15 P160D This Trouble Code Sets if the Regulator has detected Excessive Voltage in the Critical Circuit. Can be caused by damaged wiring, faulty headlight, Fuel Pump or Regulator connections. Regulator: Chassis Voltage Too Low 32523 20 P160E This Trouble Code Sets if the Regulator has detected Low Voltage in the Chassis Circuit. Can be caused by damaged wiring or faulty grip heaters. Regulator: Chassis Short Circuit 32523 22 P160F This Trouble Code Sets if the Regulator has detected Excessive Current Draw in the Chassis Circuit. Can be caused by damaged wiring or faulty grip heaters. Regulator: Chassis Voltage Too High 32523 31 P1610 This Trouble Code Sets if the Regulator has detected Excessive Voltage in the Chassis Circuit. Can be caused by damaged wiring, Regulator connections or Regulator. Regulator: Stator Output Low 32531 36 P1510 This Trouble Code Sets if the Regulator has detected a Low Voltage condition in the Stator. Can be caused by a Short to ground in the Stator or damaged Stator wiring. Regulator: Stator Open Circuit 32531 37 P1511 This Trouble Code Sets if the Regulator has detected an Open Circuit condition in the Stator. Can be caused by an Open Circuit in the Stator or damaged Stator wiring. Exhaust Temperature Sensor 2 - Temperature Too High 520173 0 P1487 This Trouble Code sets if the Exhaust Temperature 2 Signal is greater than 750C. Can be caused by a Faulty Exhaust Temperature Sensor/Connections or Lean Air/Fuel Ratio causing high exhaust temperature. Exhaust Temperature Sensor 2 Voltage High 520173 3 P1484 This Trouble Code Sets if the Exhaust Temp Sensor 2 Voltage is above 4.96V. Can be caused by Damaged Wiring, a faulty Exhaust Temp Sensor or ECU / Connections. Exhaust Temperature Sensor 2 Voltage Low 520173 4 P1485 This Trouble Code Sets if the Exhaust Temp Sensor 2 Voltage is Below 0.96V. Can be caused by Damaged Wiring, a faulty Exhaust Temp Sensor or ECU / Connections. Exhaust Temperature Sensor 2 Abnormal Rate of Change 520173 10 P1486 This Trouble Code sets if the Exhaust Temperature Sensor Signal changes too quickly to be considered a Realistic Value. Can be caused by Damaged Wiring, a faulty Exhaust Temperature Sensor or ECU / Connections. Exhaust Temperature Sensor 2 Mismatch with Sensor 1 520173 14 P1488 This Trouble Code Sets when Exhaust Temperature Sensor 2 signal is 250C greater than Exhaust Temp Sensor 1 signal. The condition can be caused by Damaged Wiring, faulty Exhaust Temperature Sensor or ECU / Connections. ECU Supply Voltage High 520174 3 P1341 This Trouble Code sets if the ECU Supply Voltage is above 17.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections ECU Supply Voltage Low 520174 4 P1342 This Trouble Code sets if the ECU Supply Voltage is below 10.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Critical Supply Voltage High 520175 3 P1343 This Trouble Code sets if the Critical Supply Voltage is above 17.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Critical Supply Voltage Low 520175 4 P1344 This Trouble Code sets if the Critical Supply Voltage is below 10.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Chassis Supply Voltage High 520176 3 P1345 This Trouble Code sets if the Chassis Supply Voltage is above 18.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Chassis Supply Voltage Low 520176 4 P1346 This Trouble Code sets if the Chassis Supply Voltage is below 14.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Peak Injector Voltage High 520177 3 P1347 This Trouble Code sets if the Peak Injector Supply Voltage is above 24.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. Peak Injector Voltage Low 520177 4 P1348 This Trouble Code sets if the Peak Injector Supply Voltage is below 20.00V. Can be based by faulty wiring, faulty regulator or ECU / Connections. EV Actuator Position High in Open Position 520178 16 P2627 This Trouble Code sets if the Exhaust Valve Actuator Position is greater than 80.0% when trying to achieve Open position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. EV Actuator Position Low in Open Position 520178 18 P2628 This Trouble Code sets if the Exhaust Valve Actuator Position is less than 70.0% when trying to achieve Open position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. EV Actuator Position High in Mid Position 520179 16 P2629 This Trouble Code sets if the Exhaust Valve Actuator Position is greater than 55.0% when trying to achieve Mid position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. EV Actuator Position Low in Mid Position 520179 18 P2630 This Trouble Code sets if the Exhaust Valve Actuator Position is less than 45.0% when trying to achieve Mid position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. EV Actuator Position High in Closed Position 520180 16 P2631 This Trouble Code sets if the Exhaust Valve Actuator Position is greater than 30.0% when trying to achieve Closed position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. EV Actuator Position Low in Closed Position 520180 18 P2632 This Trouble Code sets if the Exhaust Valve Actuator Position is less than 20.2% when trying to achieve Closed position. This can be caused by a faulty Exhaust Valve Actuator, Broken Cable or Broken Exhaust Valve Assembly. Throttle Release Switch Signal Circuit Short to Voltage 520194 3 P1555 This Trouble Code Sets if the Throttle Release Switch Signal is Open Circuit or Shorted to Battery Voltage. Can be caused by Damaged Wiring/Connections, a Faulty Throttle Safety Switch or ECU. Throttle Release Switch Signal Circuit Short to Ground 520194 4 P1554 This Trouble Code Sets if the Throttle Safety Switch Signal is Shorted to Ground. Can be caused by Damaged Wiring/Connections, a Faulty Throttle Safety Switch or ECU. Throttle Stuck Error 520194 7 P1552 This Trouble Code Sets if the Throttle Release Switch Signal Indicates a Throttle Stuck Open. Can be caused by a Stuck Throttle or Misadjusted/Stuck Throttle Linkage. Accessory Relay Driver Circuit Short to B+ 520219 3 P1647 This Trouble Code Sets if the Accessory Relay Driver Circuit is Shorted to Voltage. Can be caused by Damaged Wiring/Connections, a Faulty Accessory Relay or ECU. Accessory Relay Driver Circuit Open 520219 5 P1646 This Trouble Code Sets if the Accessory Relay Driver Circuit is Open. Can be caused by Damaged Wiring/Connections, a Accessory Ignition Relay or ECU. Charge Relay Driver Circuit Short to B+ 520220 3 P163D This Trouble Code Sets if the Charge Relay Driver Circuit is Shorted to Voltage. Can be caused by Damaged Wiring/Connections, a Faulty Charge Relay or ECU. Charge Relay Driver Circuit Open 520220 5 P163C This Trouble Code Sets if the Charge Relay Driver Circuit is Open. Can be caused by Damaged Wiring/Connections, a Charge Relay or ECU. Oil Pump or Fuel Injector Offset not Programmed 520241 13 P1278 This Trouble Code Sets if Either the Fuel Injector or Oil Injection Pump Calibration has Not Been Programmed. Update the Injector/Oil Pump Settings. WARNING: Do Not Operate the Vehicle with This Trouble Code Set! Ground Speed Pulses Per Mile not Programmed 520242 13 P1279 This Trouble Code Sets if the Vehicle Speed Sensor Setting is Not Properly Programmed in the ECU. Reset the ECU Offset Values to Resolve this Fault Condition. Exhaust Valve Position Out of Range (Open) 520325 31 P140A This Trouble Code sets if: Valve UP position voltage out of range. Check the following: (1) Measure cable travel length, (2) Verify smooth valve operation by operating the cable by hand through its full travel, (3) Relearn EVIF no problem. Exhaust Valve Position Out of Range (Mid) 520326 31 P140B This Trouble Code sets if: Valve Mid position voltage out of range. Check the following: (1) Measure cable travel length, (2) Verify smooth valve operation by operating the cable by hand through its full travel, (3) Relearn EVIF no problem. Exhaust Valve Position Out of Range (Closed) 520327 31 P140C This Trouble Code sets if: Valve DOWN position voltage out of range. Check the following: If occasional, this is nothing to be concerned about if persistent: Measure cable travel length and Verify smooth valve operation. Riding With Brakes On Moderately Severe 520555 31 C2418 This Trouble Code Sets if the Sled has been driven with the brakes applied continuously for 10 seconds, 4500 RPM. Riding With Brakes On Most Severe 520556 31 C2419 This Trouble Code Sets if the Sled has been driven with the brakes applied continuously for 20 seconds , 4500 RPM. Regulator Near Thermal Shutdown 520660 31 P161B This Trouble Code Sets if the Regulator is near the thermal shutdown point. Can be caused by excessive power consumption or insufficient cooling air flow. Batch Fire Detection 523959 31 P3022 This Trouble Code Sets if the engine is in "Batch Fire Mode". Can be caused by Damaged Wiring, a faulty Crankshaft Sensor or ECU / Connections. Exhaust Valve Actuator Short Circuit 523958 3 P3023 This trouble code sets if the ECU detects a short in the EV Actuator Drive circuit. Can be caused by Damaged Wiring, Faulty EV Actuator, or ECU / Connections. Inspect EV Actuator Drive wires. (White/Green & White/Blue). Exhaust Valve Actuator Open Circuit 523958 5 P3024 This trouble code sets if the ECU detects low current or an open EV Actuator Drive circuit. Can be caused by Damaged Wiring, Faulty EV Actuator, or ECU / Connections. Inspect EV Actuator Drive wires. (White/Green & White/Blue). Exhaust Valve Actuator Over Current 523958 6 P3026 This trouble code sets if the ECU detects high current on the EV Actuator Drive circuit. Can be caused by Damaged Wiring, Faulty EV Actuator, or ECU / Connections. Inspect EV Actuator Drive wires. (White/Green & White/Blue). Exhaust Valve Actuator Internal IC Voltage High 523957 3 P3027 This trouble code sets if the ECU has detected a Exhaust Valve Actuator internal IC voltage above 6V. Can be caused by a faulty ECU. Exhaust Valve Actuator Internal IC Voltage Low 523957 4 P3028 This trouble code sets if the ECU has detected a Exhaust Valve Actuator internal IC voltage Below 4V. Can be caused by a faulty ECU. Exhaust Valve Actuator Internal IC Over Current / Over Temp 523957 6 P3029 This trouble code sets if the ECU has detected a Exhaust Valve Actuator internal IC current above 2A or 200C. Can be caused by a faulty ECU. Exhaust Valve Actuator Internal IC Communication Loss 523957 19 P3032 This trouble code sets if the ECU loses communication with the Exhaust Valve Actuator IC. Can be caused by a faulty ECU. Exhaust Valve Actuator Position Sensor Voltage High 523956 3 P3033 This trouble code sets if the Exhaust Valve Actuator Position Sensor voltage is greater than 4.5V for 1 sec. Can be caused by Damaged wiring, Faulty EV actuator, or ECU / Connections. Inspect EV Actuator Position Sensor wires. Power: Red/White. Ground: Brown/White. Feedback: Dark Green/Orange. Exhaust Valve Actuator Position Sensor Voltage Low 523956 4 P3034 This trouble code sets if the Exhaust Valve Actuator Position Sensor voltage is Less than 0.4V for 1 sec. Can be caused by Damaged wiring, Faulty EV actuator, or ECU / Connections. Inspect EV Actuator Position Sensor wires. Power: Red/White. Ground: Brown/White. Feedback: Dark Green/Orange. Exhaust Valve Actuator Abnomnal Rate of Change 523956 10 P3035 This trouble code sets if the Exhaust Valve Actuator Position Sensor voltage is Less than 0.4V for 1 sec. Can be caused by Damaged wiring, Faulty EV actuator, or ECU / Connections. Inspect EV Actuator Position Sensor wires. Power: Red/White. Ground: Brown/White. Feedback: Dark Green/Orange. Exhaust Valve Learning Default Position 520337 7 P3036 This trouble code sets if the Exhaust Valve Learn values are different from the Exhaust Valve Check Values. Can be caused by an obstruction in the Exhaust Valves, Broken Cable, or broken Exhaust Valve. Water Temperature Unrealistic Transition 110 10 P0119 This trouble code sets if the water temperature changes by 10C in 1 sec 3 times. Can be caused by Faulty Wiring, Faulty Water Temperature Sensor, or Faulty ECU.